



Fülle die Lücke bei jeder Aufgabe.

|                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| _____ + 73 = 80 | 99 + _____ = 100 | _____ + 24 = 30  | 15 + _____ = 20  |
| _____ + 72 = 80 | 32 + _____ = 40  | _____ + 62 = 70  | 86 + _____ = 90  |
| _____ + 34 = 40 | 39 + _____ = 40  | _____ + 3 = 10   | 13 + _____ = 20  |
| _____ + 53 = 60 | 38 + _____ = 40  | _____ + 49 = 50  | 47 + _____ = 50  |
| _____ + 6 = 10  | 84 + _____ = 90  | _____ + 29 = 30  | 11 + _____ = 20  |
| _____ + 31 = 40 | 87 + _____ = 90  | _____ + 1 = 10   | 98 + _____ = 100 |
| _____ + 4 = 10  | 65 + _____ = 70  | _____ + 43 = 50  | 48 + _____ = 50  |
| _____ + 85 = 90 | 55 + _____ = 60  | _____ + 79 = 80  | 75 + _____ = 80  |
| _____ + 44 = 50 | 33 + _____ = 40  | _____ + 51 = 60  | 36 + _____ = 40  |
| _____ + 17 = 20 | 7 + _____ = 10   | _____ + 16 = 20  | 89 + _____ = 90  |
| _____ + 41 = 50 | 83 + _____ = 90  | _____ + 93 = 100 | 52 + _____ = 60  |
| _____ + 69 = 70 | 78 + _____ = 80  | _____ + 28 = 30  | 2 + _____ = 10   |
| _____ + 35 = 40 | 96 + _____ = 100 | _____ + 72 = 80  | 37 + _____ = 40  |
| _____ + 66 = 70 | 21 + _____ = 30  | _____ + 93 = 100 | 53 + _____ = 60  |
| _____ + 33 = 40 | 89 + _____ = 90  | _____ + 15 = 20  | 8 + _____ = 10   |
| _____ + 34 = 40 | 77 + _____ = 80  | _____ + 4 = 10   | 19 + _____ = 20  |
| _____ + 6 = 10  | 62 + _____ = 70  | _____ + 22 = 30  | 39 + _____ = 40  |
| _____ + 7 = 10  | 86 + _____ = 90  | _____ + 63 = 70  | 94 + _____ = 100 |
| _____ + 17 = 20 | 29 + _____ = 30  | _____ + 41 = 50  | 51 + _____ = 60  |
| _____ + 78 = 80 | 43 + _____ = 50  | _____ + 11 = 20  | 45 + _____ = 50  |
| _____ + 1 = 10  | 58 + _____ = 60  | _____ + 14 = 20  | 26 + _____ = 30  |
| _____ + 69 = 70 | 48 + _____ = 50  | _____ + 16 = 20  | 84 + _____ = 90  |
| _____ + 36 = 40 | 67 + _____ = 70  | _____ + 42 = 50  | 2 + _____ = 10   |
| _____ + 13 = 20 | 27 + _____ = 30  | _____ + 31 = 40  | 38 + _____ = 40  |
| _____ + 55 = 60 | 64 + _____ = 70  | _____ + 91 = 100 | 56 + _____ = 60  |



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$\underline{7} + 73 = 80$

$99 + \underline{1} = 100$

$\underline{6} + 24 = 30$

$15 + \underline{5} = 20$

$\underline{8} + 72 = 80$

$32 + \underline{8} = 40$

$\underline{8} + 62 = 70$

$86 + \underline{4} = 90$

$\underline{6} + 34 = 40$

$39 + \underline{1} = 40$

$\underline{7} + 3 = 10$

$13 + \underline{7} = 20$

$\underline{7} + 53 = 60$

$38 + \underline{2} = 40$

$\underline{1} + 49 = 50$

$47 + \underline{3} = 50$

$\underline{4} + 6 = 10$

$84 + \underline{6} = 90$

$\underline{1} + 29 = 30$

$11 + \underline{9} = 20$

$\underline{9} + 31 = 40$

$87 + \underline{3} = 90$

$\underline{9} + 1 = 10$

$98 + \underline{2} = 100$

$\underline{6} + 4 = 10$

$65 + \underline{5} = 70$

$\underline{7} + 43 = 50$

$48 + \underline{2} = 50$

$\underline{5} + 85 = 90$

$55 + \underline{5} = 60$

$\underline{1} + 79 = 80$

$75 + \underline{5} = 80$

$\underline{6} + 44 = 50$

$33 + \underline{7} = 40$

$\underline{9} + 51 = 60$

$36 + \underline{4} = 40$

$\underline{3} + 17 = 20$

$7 + \underline{3} = 10$

$\underline{4} + 16 = 20$

$89 + \underline{1} = 90$

$\underline{9} + 41 = 50$

$83 + \underline{7} = 90$

$\underline{7} + 93 = 100$

$52 + \underline{8} = 60$

$\underline{1} + 69 = 70$

$78 + \underline{2} = 80$

$\underline{2} + 28 = 30$

$2 + \underline{8} = 10$

$\underline{5} + 35 = 40$

$96 + \underline{4} = 100$

$\underline{8} + 72 = 80$

$37 + \underline{3} = 40$

$\underline{4} + 66 = 70$

$21 + \underline{9} = 30$

$\underline{7} + 93 = 100$

$53 + \underline{7} = 60$

$\underline{7} + 33 = 40$

$89 + \underline{1} = 90$

$\underline{5} + 15 = 20$

$8 + \underline{2} = 10$

$\underline{6} + 34 = 40$

$77 + \underline{3} = 80$

$\underline{6} + 4 = 10$

$19 + \underline{1} = 20$

$\underline{4} + 6 = 10$

$62 + \underline{8} = 70$

$\underline{8} + 22 = 30$

$39 + \underline{1} = 40$

$\underline{3} + 7 = 10$

$86 + \underline{4} = 90$

$\underline{7} + 63 = 70$

$94 + \underline{6} = 100$

$\underline{3} + 17 = 20$

$29 + \underline{1} = 30$

$\underline{9} + 41 = 50$

$51 + \underline{9} = 60$

$\underline{2} + 78 = 80$

$43 + \underline{7} = 50$

$\underline{9} + 11 = 20$

$45 + \underline{5} = 50$

$\underline{9} + 1 = 10$

$58 + \underline{2} = 60$

$\underline{6} + 14 = 20$

$26 + \underline{4} = 30$

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$\underline{5} + 55 = 60$

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$56 + \underline{4} = 60$